

Date: Tuesday, 10/24/2006 11:03:33 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: STUD
Job Number	: 29137			
Estimate Number	: 11859			
P.O. Number	: N/A		Part Number	: D2374
This Issue	: 10/24/2006 S.O. No. : N/A		Drawing Number	: D2374 REV A
Prsh Rev.	: NC		Project Number	: N/A
First Issue	: N/A		Drawing Revision	: A
Previous Run	: 26459		Material	: N/A
Written By			Due Date	: 10/31/2006
Checked & Approved By			Qty:	48
Comment	: Est. D 03.04.04 Reformat; Made on Cobra KJ/RF		Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	MDELRINR1000	Delrin Round Bar 1"	
			
		Comment: Qty.: 0.1335 f(s)/Unit Total : 5.3382 f(s) Delrin Round Bar 1" Material: Black Acetal (Delrin) 1.00" Ø Rod (M-DELRIN-R1.000) Batch: M101078	M/S S/F 06/11/02
2.0	HARDINGE	HARDINGE CNC LATHE SMALL	
			
		Comment: HARDINGE CNC LATHE SMALL Turn blank as per Folio FA156 and Dwg D2374 Deburr as required	M/S S/F 06/11/03 QTY 48
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
			
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	M/S S/F 06/11/03 48
4.0	QC8	SECOND CHECK	
			
		Comment: SECOND CHECK	S/D 06.11.06 48
5.0	HAAS1	HAAS CNC VERTICAL MACHINING #1	
			
		Comment: HAAS CNC VERTICAL MACHINING #1 Machine as per Folio FA156 and Dwg D2374	T.J.F. 06/11/06 48

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 06/11/07
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

J.F. 06/11/06 48

7.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr as required

J.F. 06/11/06 48

8.0 QC8 SECOND CHECK



Comment: SECOND CHECK

J.F. 06/11/06 48

9.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: STY2

06/11/07 (48)

10.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

06/11/07 (48)

Job Completion



u do it

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	29137
Description: Stud	Part Number:	D2374
Inspection Dwg: D2374	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

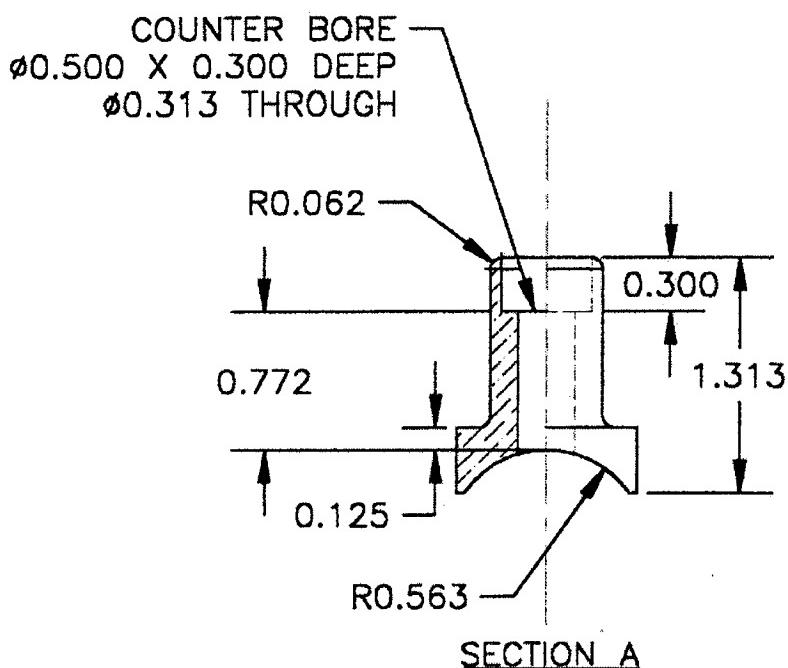
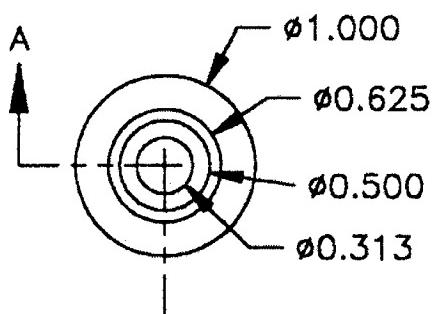
X First Article Prototype

Measured by:	<u>MH</u>	Audited by:	<u>JG</u>	Prototype Approval:	N/A
Date:	06/11/03	Date:	06/11/03	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	05.04.25	New Issue	KJ/JLM	JL

DART

DESIGN B WILLIAMS	DRAWN BY K HAND	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>BW</i>	APPROVED <i>J</i>	DRAWING NO. D2374
DATE 95:02:24	TITLE STUD	REV. A SHEET 1 OF 1 SCALE 1:1



MATERIAL: DELRIN BLACK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *29137*